100% RYE, NGGA testing			Pre-fermented flour = 35%			
DOUGH YIELD:		4.200	Kg			
Sourdough						
Whole rye	0.817 Kg	100.0	%	<b>OVERALL FORMU</b>	JLA	
Water	0.678 Kg	83.0	%	Whole rye	2.333 Kg	100.0 %
Culture	0.082 Kg	10.0	%	Water	1.820 Kg	78.0 %
TOTAL	1.576 Kg	193.0	%	Salt	0.047 Kg	2.0 %
				Total	4.200 Kg	180.0 %
FINAL DOUGH						
Whole rye	1.517 Kg					
Water	1.142 Kg					
Salt	0.047 Kg					
Sourdough	1.495 Kg					
Total	4.200 Kg					

## Method:

Approximately 16 hours before the mix, disperse the sourdough culture into the water, add the rye flour and mix till smooth. Cover with plastic and leave at room temperature to ripen.

Mix the final dough by adding all the ingredients to the mixer. Mix on first speed for 10--12 minutes with a paddle. Scrape walls and paddle as necessary.

Desired dough temperature: 84F.

Bulk fermentation 30 minutes.

Scale at1 Kg. Shape round and place seam side up in floured bannetons.

Bake in a steamed oven, 260C (500F) for 10 minutes, 235C for about 40--50 minutes more.