# Grain Quality Testing

New services offered through UVM Extension

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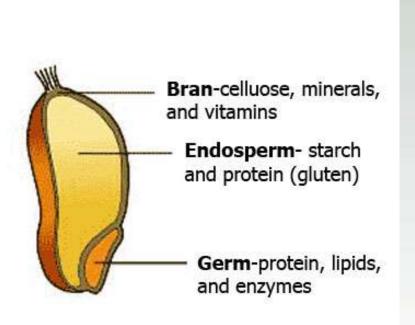








## Grain Evaluation



# Most common measures used by mills and bakers:

- Mycotoxin (DON) content
- % Moisture
- Test Weight
- Falling Number
- Grain Protein



### % Moisture

 Moisture content is the essential first step.

- Determines time of harvest.
  - Subsample (minibatt)
  - Bite test





### Moisture



- \* % moisture is used for other grain quality tests.
- \* Moisture content is crucial in grain storability.
- -Wheat or flour with a moisture content higher than 14.5% attracts mold, bacteria, and insects.



## Test Weight

 Test weight is recorded as pounds per bushel.

#### Standard bushel weights:

Wheat = 60 lbs/bu

Barley = 48 lbs/bu

Oats = 32 lbs/bu

Rye = 56 lbs/bu



- Test weight gives an indication of the milling yield
- A low test weight = lower volume of usable flour
- A high test weight = high flour extraction



## Falling Number Machine



- Falling number analysis is an indicator of kernel germination (sprouting) and the resulting increases in alpha amylase activity.
- Alpha amylase an enzyme breaks down starch to sugar
- As the amount of enzyme activity increases, the falling number decreases.
- ↑ 300 seconds = good
- $\downarrow$  200 seconds = bad



# HOW THE FALLING NUMBER MACHINE WORKS



#### Effects of a Low Falling Number:

#### Bread

- It can reduce mixing strength
- Cause sticky dough
- Affect loaf volume and shelf life

#### Pasta

- Reduce shelf life
- Increase cooking loss
- Produce softer cooked pasta

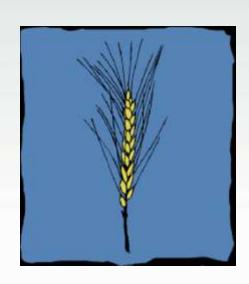




### Importance of Crude Protein

Protein content is a **KEY** specification for wheat and flour purchasers.

- Affects processing properties:
  - Water absorption
  - Gluten strength
  - Texture
  - Appearance





# Testing Equipment

Elemental Analyzer (CHN)

Near Infrared Reflectance (NIR) Spectroscopy









## Grain Crude Protein (CP)

\* 8.5 - 10% CP = pastry & crackers Soft wheat varieties

\* 10 - 15% CP = pan & hearth breads Hard wheat varieties



## Sample Submission Form

			Quality Evalu bmittance Fo			
Cereal Grain Quality Laboratory University of Vermont James M. Jeffords Building Carrigan Dr. Burkington, VT 05405			Office: 802-524-650s Fax: 802-524-606e E-mail: cropsoilvt@gmail.com			
		1010 thru Decembe				
		ng osmide the dates above. le Submittance For		iple to be a	malyze	d
Farm/ Company Name: Contact: Address:			Phone: Fax: E-mail:			
City, State:			Zip Code:			
	member of the N Description (ci	forthern Grain Grown rele one):	rs Association?	YES	œ	NO
Spring Wheat		Winter Wheat	Durum		Barley	
Oats	Triticale	Rye	Other (pleas	e specify):	_	
Analysis Required		Required	NGGA Member Cost per Sample (USD)			Non-Members ost per Sample (USD)
Test Weight (lbs/bu): Gram Montwure (%): Whole Grain Protein by NIR (%): Ash Content (%): Falling Number: All of the above:			\$2.00 \$2.00 \$7.00 \$7.00 \$15.00 \$30.00			\$5.00 \$5.00 \$10.00 \$10.00 \$20.00 \$45.00
	c Mycotoxia (DON)		\$20.00			\$35.00
**Prices a		whole grain for each a yzing a clean sample, o comments:				
		le to UVM Extension.				

Prices are good through December 20:



# QUESTIONS???

