Job Hazard Analysis

JHA Number 0018-PPD-PLU	i i i		Date Prepared 1/11/2019		Revision Date			
Approved by			Analysis by WALKER, CHRISTOPHER					
Description Pipe Threading and Cutting								
Smart Tabs								
Related Job Titles	Related Departments	Related L	ocations	Related MSDS	Training Requirements			

Additional Description

Pipe Threading and Cutting

Common sense should be applied when executing any job. We do our best to implement hazard control measures such as engineering controls, administrative controls and personal protective equipment. When the hazard is still present the use of certain PPE may be required for one or more steps but not all of the steps. However, it may be prudent to don all required PPE for the duration of the JHA.

Step/ Area	Task Step Description	Hazards	Control Measure	PPE Required
1	Check cutting oil and clean the catch pan	Slipping hazard Skin or eye injury from the cutting oil in the reservoir	Control oil contact with the floor. Wear non-slip shoes. Clean up spills. Use a floor covering or absorbent Don PPE	
2	Feed the pipe into the sleeve	Hand injury while sliding the pipe through Muscle strain	Wear leather gloves or similar protection Position pipe without reaching over the threader	
3	Clamp the pipe in place	Hand injury	Wear leather gloves or similar protection. Don't tighten the clamp while the machine is running. Support the back end of the pipe	
4	Ream pipe (if necessary)	Hand injury	Don't drop the reamer on your hand while positioning the reamer	

		positioning the reamer	r
Prepared	By:	Date:	